



Your **Long-Term** CNC Manufacturing Partner

From CNC Parts
to Complete Assemblies



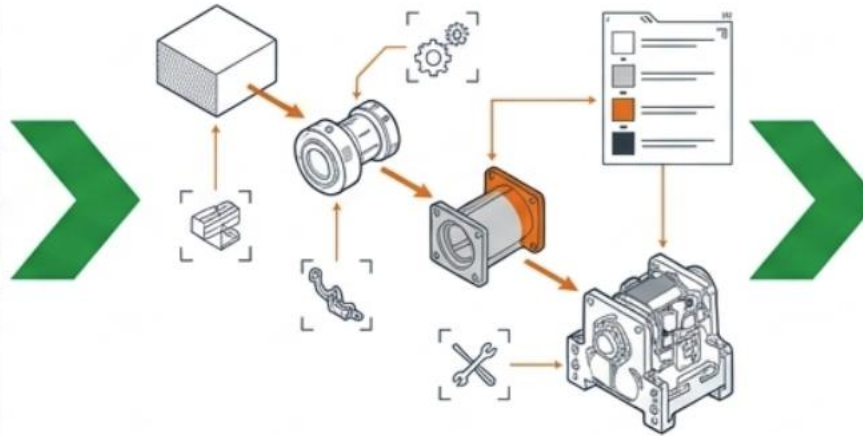
Why Partner with Stevila?

Comprehensive Scale



84 CNC Machines & 7100 m² of manufacturing space ensuring immediate capacity for growth, safety stock, and demanding frame contracts.

End-to-End Integration



A seamless workflow from raw material to welded, painted, and assembled mechanical units. One partner, zero supply chain fragmentation.

Digital Transparency



Full traceability and real-time machine status tracking via ERP/Seiki AIR, backed by German-standard quality management.

Lithuanian-German company

CNC milling, CNC turning, Assembly of mechanical units
on a subcontracting basis

84 CNC machines:
33 CNC turning / turning-milling
51 CNC milling centres

Medium & large series, frame contracts

190 employees

Turnover € 19M in 2026, est.
(€ 17M in 2025)

Manufacturing area 7100 m²

ISO 9001 / ERP-PPS / EDI / Ecovadis



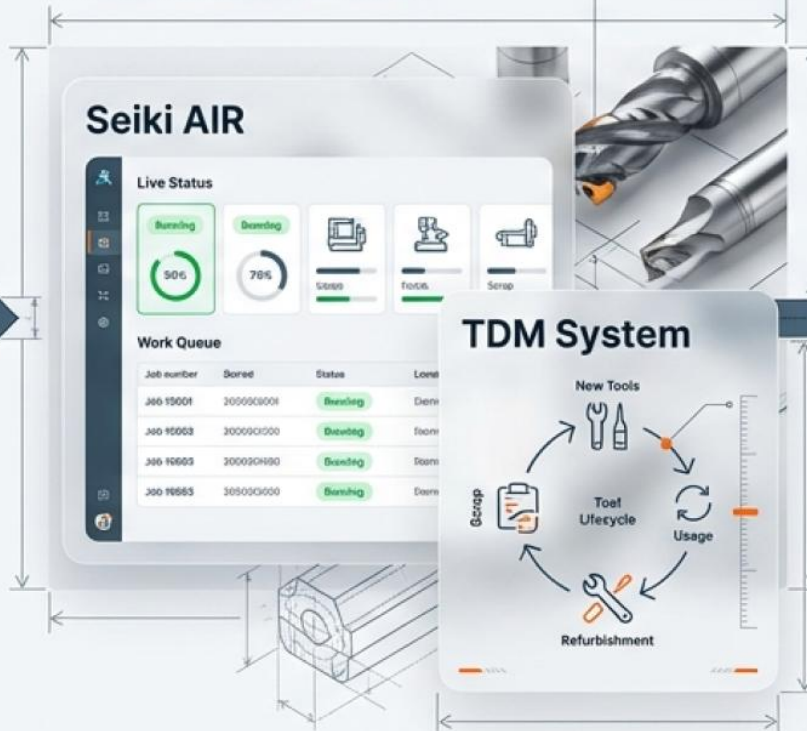
A Fully Digitalized Production Ecosystem

Managing high-volume complexity through integrated ERP and real-time monitoring.

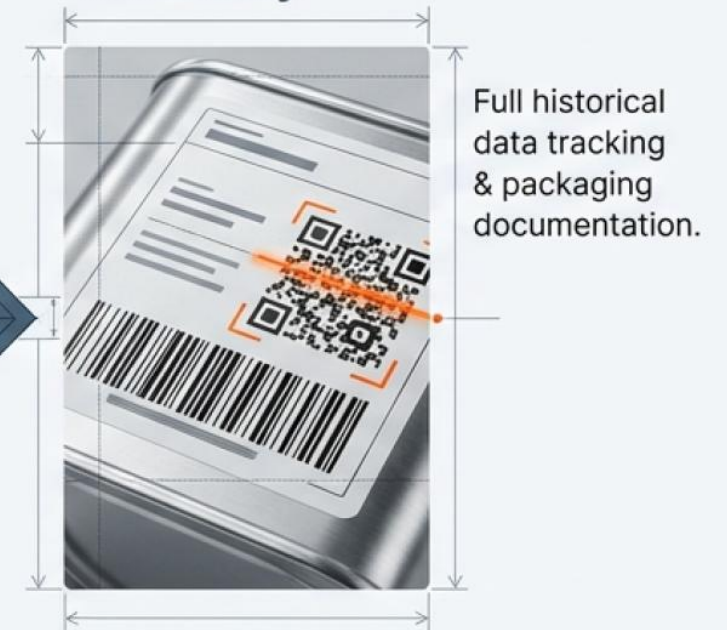
Planning & Data

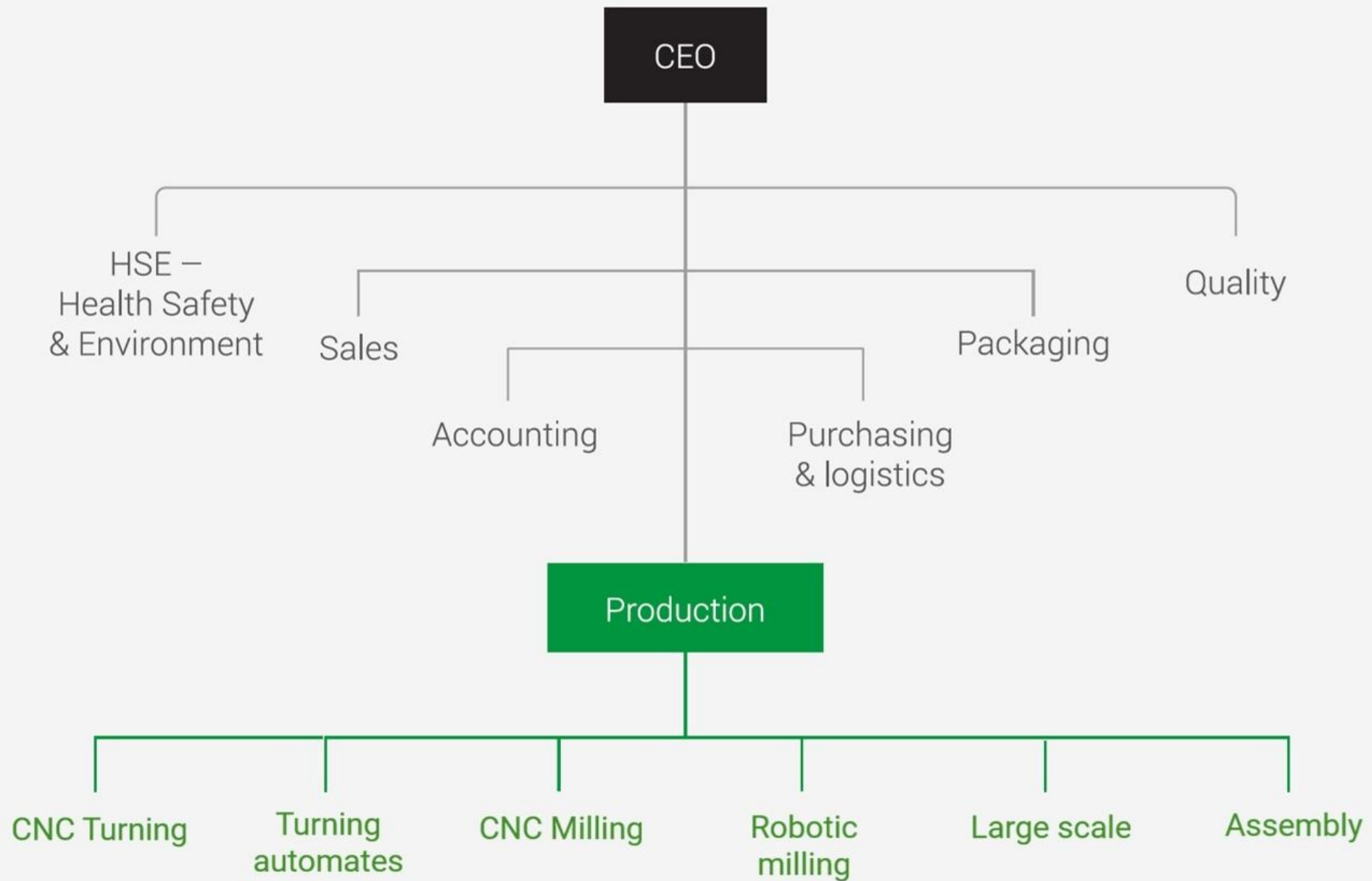


Production Control



Traceability





Quality Management: ISO 9001 | FAI reports | 8D reports | CAQ | CpK | 5S audits

Surface roughness testers



Contour measuring



Roundness measuring



CNC coordinate measurement machines



4500+
calibrated
measuring
instruments &
gauges

Image dimension measurement systems



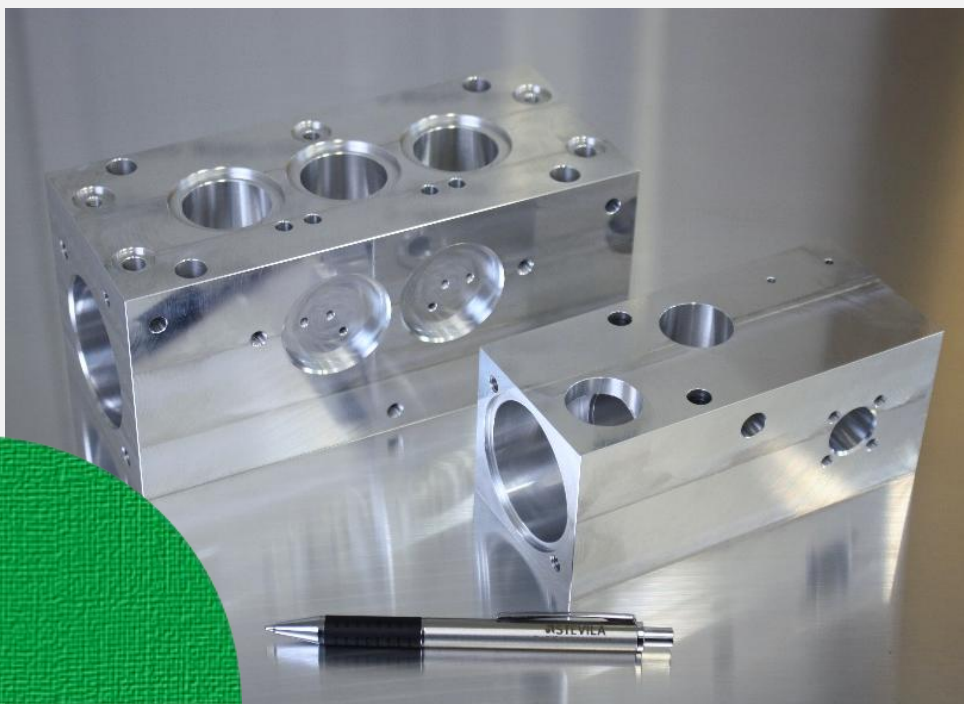
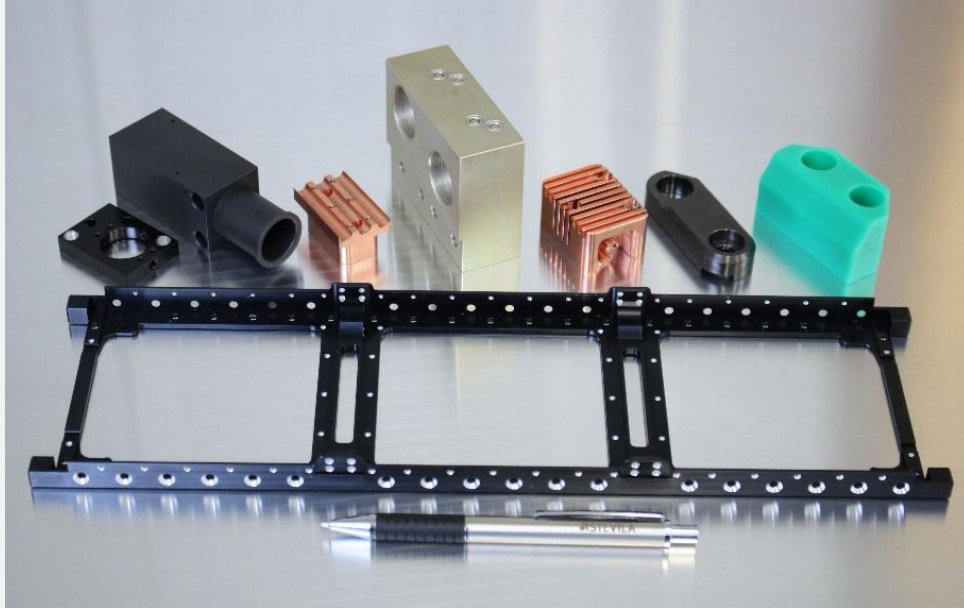


20 CNC
lathes &
turning-milling
centres

Ø up to 400 mm

Medium batches
200 – 2 000 pc





24 CNC
vertical & horizontal
milling centres

X/Y/Z up to
850x850x650 mm

Medium batches
50 – 500 pc





High volume parts

21x CNC milling

with robotic loading

3-axis, 5-axis, horizontal

Workpiece size:

30x30x30 mm – 300x200x200 mm



10x Swiss-type turning

up to Ø32 mm

3x Turning-milling automates

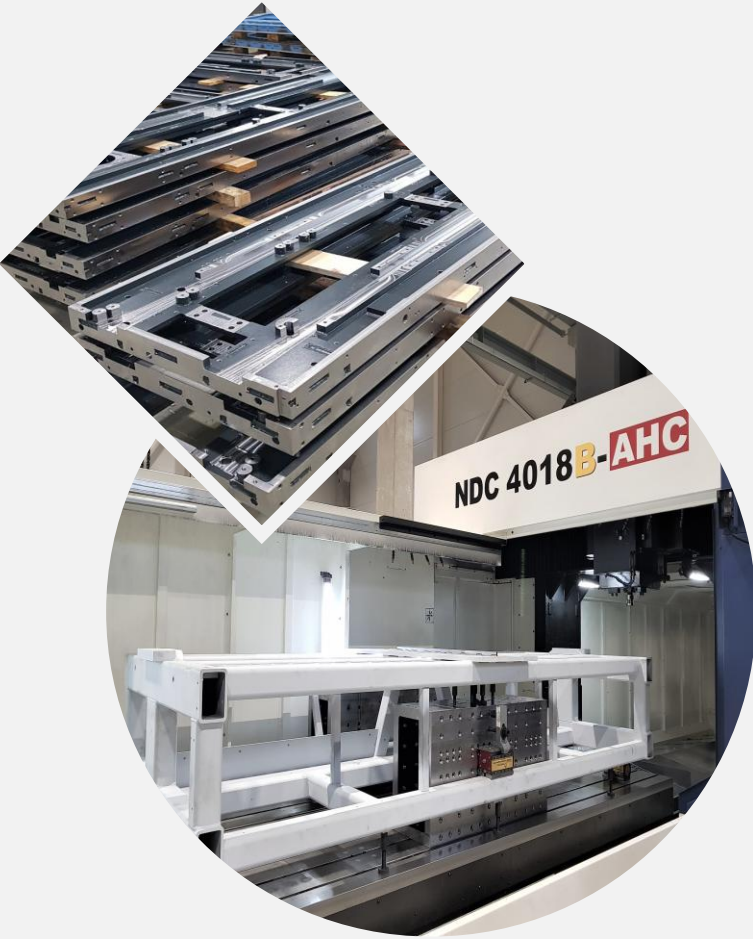
up to Ø65 mm

Batches: 500 – 10 000 pc

Materials: steel, aluminum,
titanium, stainless steel, brass

High precision machining & measuring

6 CNC
machining
centres



YCM NDC 4018B-AHC
Milling 4000 x 1200 x 1000 mm



FPT Verus
Milling 6000 x 1500 x 2000 mm
Vertical turning Ø2000 mm, length 1500 mm



Hexagon Metrology
Horizontal-Arm CMM DEA Mercury
6000 x 1600 x 2100 mm





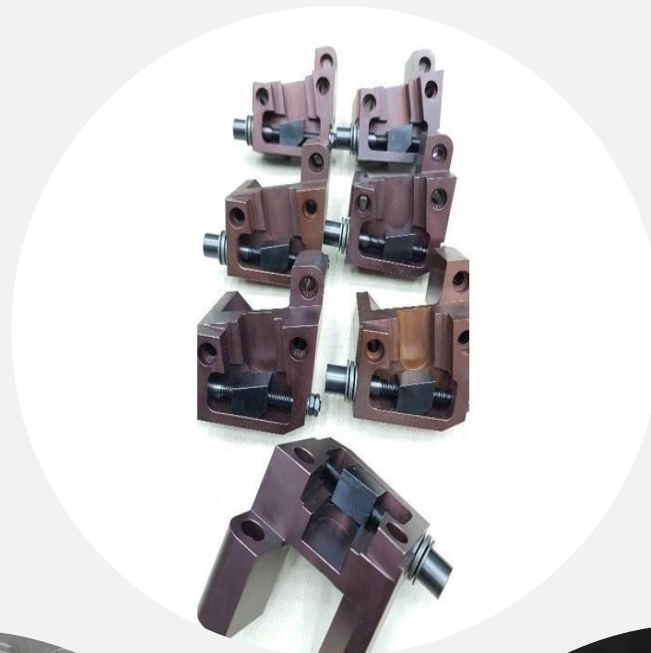
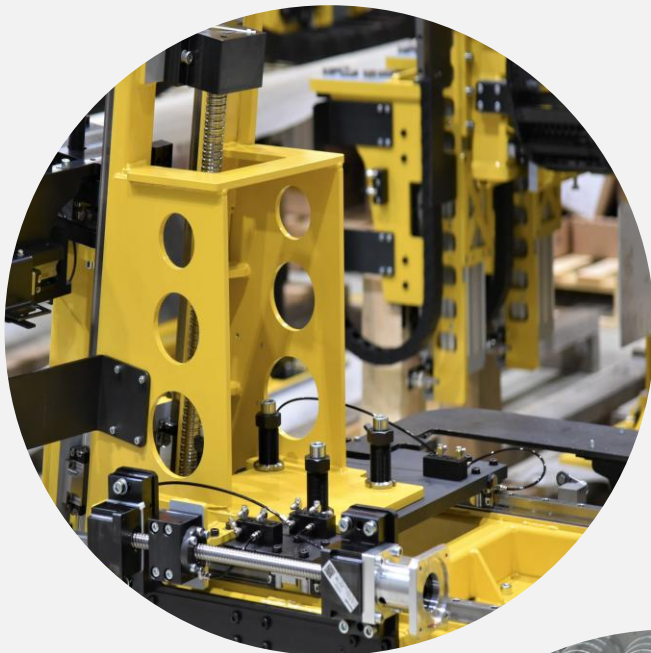
MIG / MAG

S235, S275, S355

ISO 3834-3:2021

EN 1090-1, EN 1090-2
(class EXC2)

DIN 2303 Q1 BK3



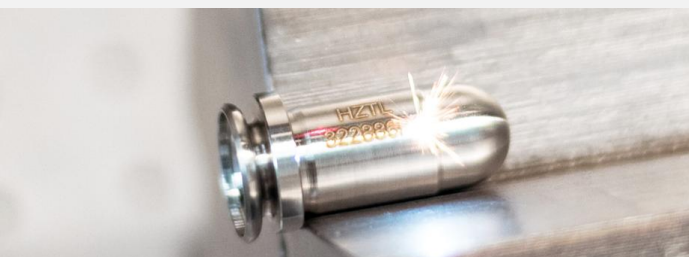
Specialized in medium and high-volume serial production.

We manage sourcing so you don't have to.

Long-term supply agreements with safety stock.



Laser engraving



Ultrasonic cleaning units

Automatic sprayflood cleaning machine





The CNC machining company

We help OEM manufacturers reduce supplier complexity.

➔ Looking forward
to your inquiries

Representing

Laser & Optics

Medicine

Mechatronics

Metrology

Semiconductors

Automation

Industrial Machinery

Power & Energy

Print & Pack

Renewables

Transportation